



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5581-1

Job Sheet 185598



Part No: D5581-1

Job Qty: 10 ea

Part Name: Clip, Fwd, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. D5581 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		11/16/18	0.00	0.83	Waterjet - Flow		SE 18/11/01
110	QC	10 pcs		11/16/18	0.00	0.00	QC2 Waterjet-4		SE 18/11/01
120	QC	10 pcs		11/16/18	0.00	0.00	QC8-6		38
123	Brake NC	10 pcs		11/16/18	0.00	0.91	Brake NC 2		9-89
125	QC	10 pcs		11/16/18	0.00	0.00	QC5		NOV 08 2018 68
130	Outsource	10 pcs		11/16/18			ATG001-VC	8	18-11-8 9-89
140	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging2		NOV 26 2018 68
160	QC	10 pcs		11/16/18	0.00	0.00	QC6		NOV 26 2018 68
170	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2		NOV 26 2018 9-89
180	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		NOV 26 2018 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

123 - Bend as per dwg.

130 - Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5581 2- Prime Grey as per Dwg. Certification of Conformity is required.

140 - Certification of Conformity is required.

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	1.1700 sf (.117 ea)	100-Waterjet - Flow - 1	J10 1798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.063	1	127	0

Part Specifications

Specifications could not be found.

Work Order update only



WORK ORDER NON-CONFORMANCE / UPDATE

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS											
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐					
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐					
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐					
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval							
Description Work Order Deviation				Disposition											
				Completed By _____ Ind / Supervisor _____ Val Verification _____ QA Coordinator _____ Approval _____ DART AEROSPACE Container No: S123680 Part: D5581 - 1 Job No: 185598 Serial No/Batch: S123680 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/01/18 Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL: 1 813 632-8200 Email: sales@dartaero.com www.dartaerospace.com											
Root Cause															
Environment ☐		No Re-verification ☐		Pressure/F											
Design ☐		Operator ☐		Bending											
Doc/Data ☐		Offset/Setup ☐		Centre Not											
Equip/Tooling ☐		Supplier ☐		Cracks											
Handling/Pre ☐		Training ☐		Crimp/Kink											
Material ☐		Use for Testing ☐		Cuffs											
Internal Transport ☐		Poor Information ☐		Crushing											
Tribal Knowledge ☐		Rushing ☐		Heat Treat		☐		Cut Too Short		☐					
LOA ☐		Product Improvement ☐		Wave/Twist in Tube		☐		Instructions Incomplete/Unclear		☐					
Substation ☐		Process Improvement ☐		Marks/Chatter		☐		Drill Holes		☐					
Past Expiry Date ☐		Manufacturing Process ☐													
Misidentified ☐		Past Due ☐		OTHER :											

NOV 28 1968



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PURCHASE ORDER **PO041675**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041675
PO Date: 11/9/18
Due Date: 11/16/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	176608	647.2112	Upper U Channel Issue P/O to ATG : 1- Black Anodize as per Dwg 647.9300	Firmed	-	11/16/18	8 pcs	0 pcs	8 pcs	\$16.60/pcs	\$132.80
Line Item Note **rush, as soon as you possibly can do it**											
②	185599	D5581-2	Clip, Fwd, RH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5581 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	11/16/18	10 pcs	0 pcs	10 pcs	\$11.20/pcs	\$112.00



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PURCHASE ORDER **PO041675**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185598	D5581-1	Clip, Fwd, LH : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5581 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	11/16/18	10 pcs	0 pcs	10 pcs	\$11.20/pcs	\$112.00
Grand Total:											\$356.80

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/13/18 3:24 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916603

Date: 23-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: D5581-2 Clip, Fwd. RH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24091	Rev: A Line: 2	
10 ea	Part: D5581-1 Clip, Fwd. LH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24092	Rev: A Line: 3	DAS 68 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

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